



DEFENSE LOGISTICS AGENCY
DEFENSE SUPPLY CENTER, COLUMBUS
3990 EAST BROAD STREET
COLUMBUS, OH 43218-3990

IN REPLY
REFER TO

DSCC-VAT

15 October 2004

MEMORANDUM FOR MILITARY/INDUSTRY DISTRIBUTION

SUBJECT: Proposed Drafts of MS25271J w/Amendment 1; MS25273J w/Amendment 1; MS27418K w/Amendment 1; Project Numbers 5945-1273 to 5945-1275

The initial drafts of the subject documents are now available for viewing and downloading from the DSCC-VA Web site:

<http://www.dsccl.dla.mil/Programs/MilSpec/DocSearch.asp>

The proposed drafts of the subject documents are forwarded for your review and comment. The proposed documents identify corrections and changes in dimensions, operating characteristics, and conformance inspection requirements. Vertical lines in the margins are intended to mark the location of changes.

If these documents are of interest to you, please submit your typed comments or suggestions using electronic mail or by letter. Comments may be resubmitted if it is believed that insufficient consideration has been given to previous comments. Please provide additional justification for these items. Comments or suggested changes that are not editorial in nature should include justification. Industrial activities should indicate whether they are commenting from the standpoint of a "User" or "Manufacturer." Military review activities should forward comments to their custodians in sufficient time to allow for consolidating the departmental reply. All agencies, industry, and coordinated custodian comments should be sent to this center. Comments originating from the military departments must be identified as either "Essential" or "Suggested." Essential comments, which must be accepted or withdrawn, should be supported by test data unless they obviously require no data.

Comments should be returned to this Center no later than 45 days from the date of this letter. If no response is received by the specified date, it is assumed that you concur with the documents. Any further coordination concerning these documents will be circulated only to firms and organizations that furnish comments or reply that they have an interest.

If there are any questions, please contact Mr. Jim Crum, by electronic mail at James.Crum@dlal.mil (preferred method of notification); by telephone at commercial 614-692-0542, DSN 850-0542; by facsimile 614-692-6939; or by mail at Defense Supply Center Columbus, Electronic Components Team, DSCC-VAT, P.O. Box 3990, Columbus, OH 43218-3990.

Signature on File

KENDALL A. COTTONGIM
Chief
Electronic Components Team

3 Attachments

NOTE: This draft, dated 15 October, 2004 prepared by DLA-CC has not been approved and is subject to modification.
DO NOT USE FOR ACQUISITION PURPOSES. (Project 5945-1275)

INCH-POUND

MS27418K
w/AMENDMENT 1
DRAFT
SUPERSEDING
MS27418K
27 November 2003

DETAIL SPECIFICATION SHEET

RELAYS, ELECTROMAGNETIC, 25 AMPERES, 3 PST-NO,
TYPE I, HERMETICALLY SEALED, HOOK AND SCREW TERMINALS,
STUD AND BRACKET MOUNTED

INACTIVE FOR NEW DESIGN AFTER 15 NOVEMBER
2002. NO SUPERSEDING SPECIFICATION.

This specification is approved for use by all Departments
and Agencies of the Department of Defense.

The requirements for acquiring the relay described herein shall
consist of this specification and the latest issue of MIL-PRF-6106.

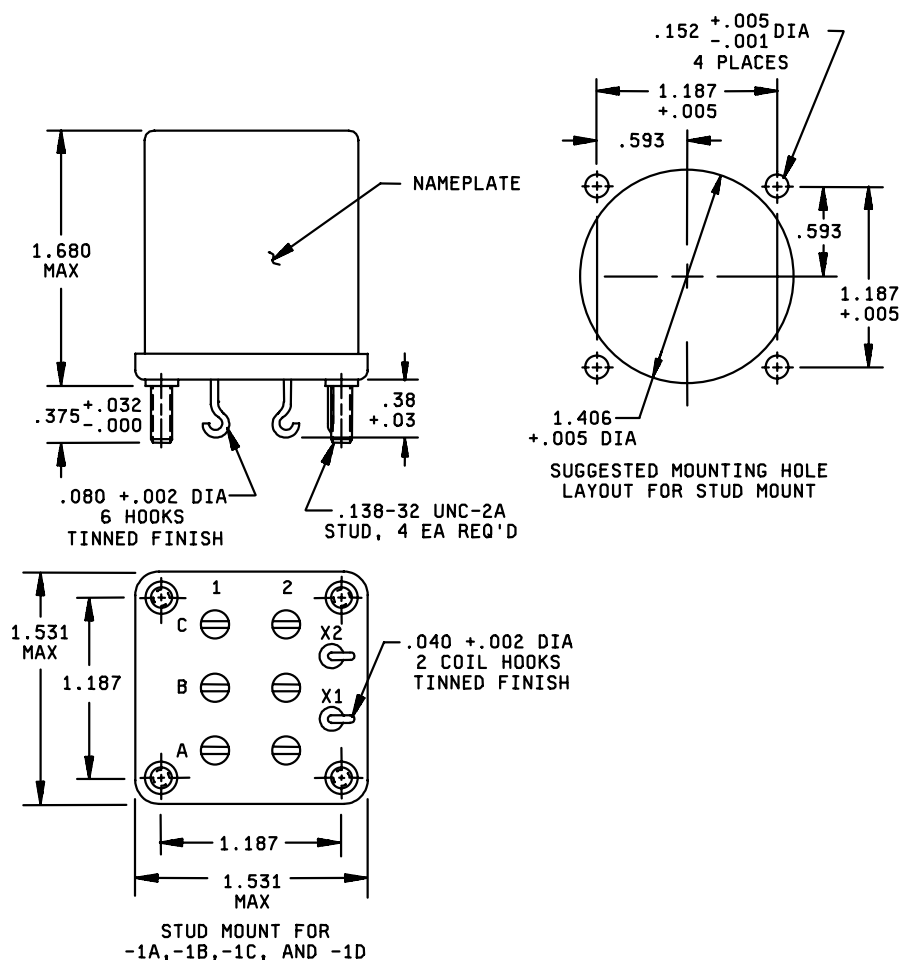


FIGURE 1. Dimensions and configuration.

MS27418K
w/AMENDMENT 1

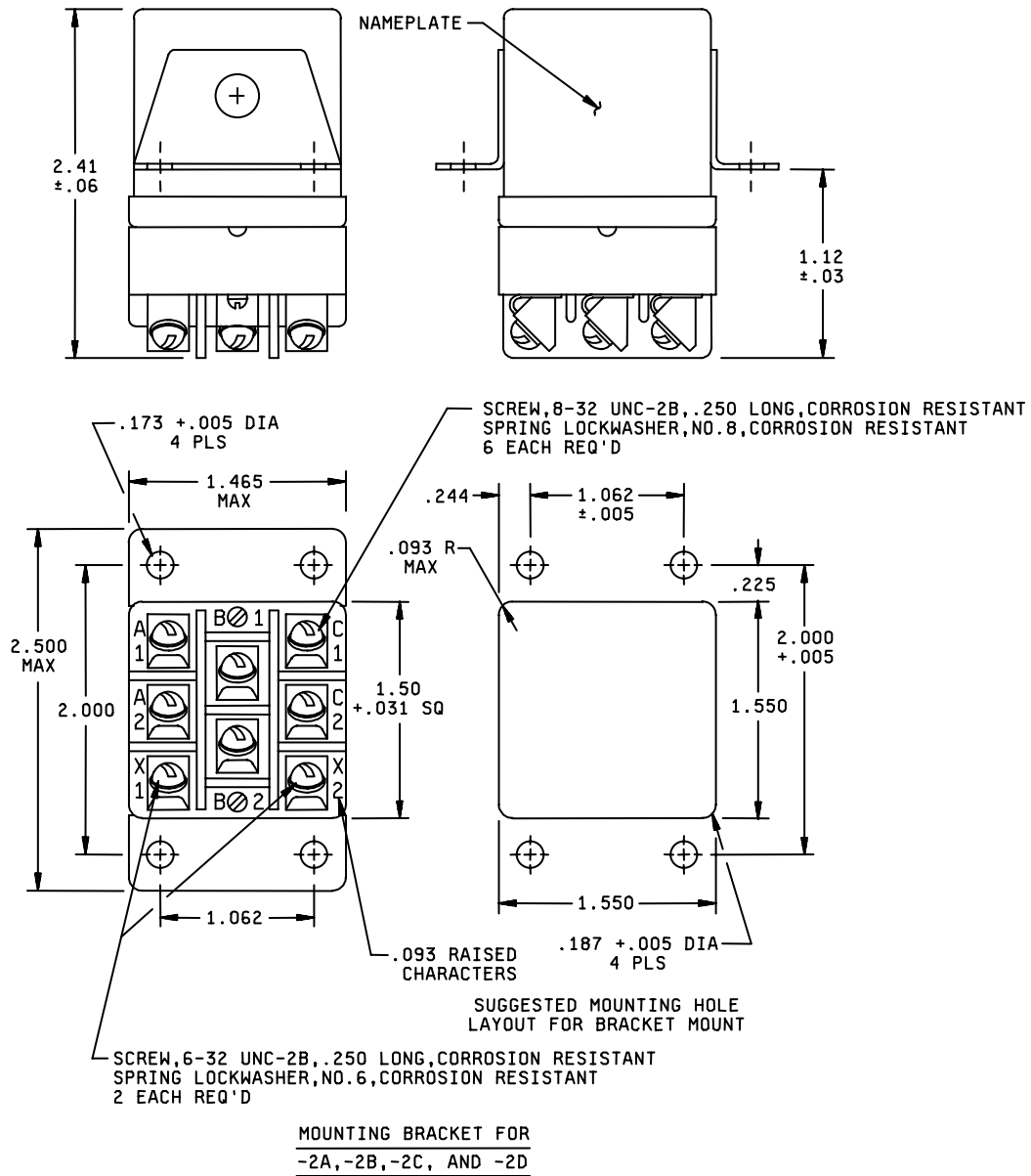
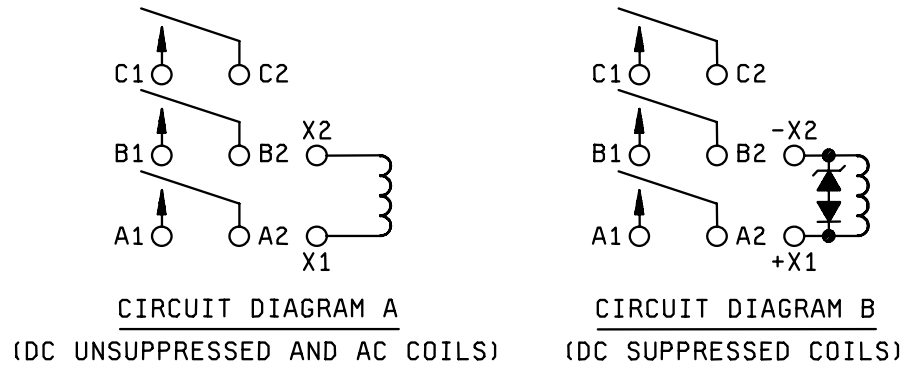


FIGURE 1. Dimensions and configurations - Continued.

MS27418K
w/AMENDMENT 1



Inches	mm	Inches	mm	Inches	mm
.001	0.03	.138	3.51	1.12	28.5
.002	0.05	.152	3.86	1.187	30.15
.005	0.13	.173	4.39	1.406	35.71
.03	0.8	.187	4.75	1.465	37.21
.031	0.79	.225	5.72	1.50	38.1
.032	0.81	.244	6.20	1.531	38.89
.040	1.02	.375	9.52	1.550	39.37
.06	1.5	.38	9.7	1.680	42.67
.080	2.03	.593	15.06	2.000	50.80
.093	2.36	1.062	26.97	2.41	61.2
				2.500	63.50

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Unless otherwise specified, tolerance is ± 0.010 (0.25 mm).
4. A, B, and C contacts capable of accepting MS25036-53 lugs, X1 and X2 contacts capable of accepting MS25036-7 or -2 lugs. MS25036 part numbers are from Society of Automotive Engineers document SAE-AS25036.
5. Terminal numbers need not appear on relay headers provided there is affixed to the relay a suitable legible circuit diagram that identifies each terminal location specified.
6. In the event of a conflict between the text of this specification sheet and the references cited herein, the text of this specification sheet shall take precedence.
7. Referenced Government documents of the issue listed in that issue of the Department of Defense Index of specifications and standards (DoDISS) specified in the solicitation form a part of this specification to the extent specified herein.
8. Tin/lead plating over copper plating with a minimum lead content of 3%.

FIGURE 1. Dimensions and configurations - Continued.

MS27418K
w/AMENDMENT 1

TABLE I. Dash numbers and characteristics.

Dash number MS27418-	Type	Coil	Circuit	Terminal type	Mounting or mating socket	Max weight in pounds
1A	I	ac	A	Solder hook	Stud	.50
1B	I	dc	A	Solder hook	Stud	.50
1C	I	ac	A	Solder hook	Stud	.50
2A	I	ac	A	Screw	Bracket	.60
2B	I	dc	A	Screw	Bracket	.60
2C	I	ac	A	Screw	Bracket	.60
1D	I	dc	B <u>1/</u> <u>2/</u>	Solder hook	Stud	.51
2D	I	dc	B <u>1/</u> <u>2/</u>	Screw	Bracket	.61

1/ Transient voltage (back emf) 42 V dc maximum.

2/ Diodes shall have a peak inverse voltage of 600 V dc minimum.

TABLE II. Operating characteristics.

Part no. MS 27418-	Coil data											Time - (milliseconds maximum)					
	Coil	Nominal			Max		Max pick-up voltage			Hold vol- tage 3/	Drop out volt- age 3/	Oper- ate 4/	Rel- ease 5/	Contact Bounce			
		Volts 1/	Freq Hz	Res Ω ±10%	Volts	Amp	Nor- mal 3/	High temp test	Cont cur- rent test					Main		Aux	
														NO	NC	NO	NC
1A	X1,X2	115	400	N/A	122	.055	95	100	108	40	5.0	25	50	2	---	---	---
2A	X1,X2	115	400	N/A	122	.055	95	100	108	40	5.0	25	50	2	---	---	---
1B	X1,X2	28	dc	160	29 2/	.25	18	19.5	22.5	7.0	1.5	20	10	2	---	---	---
2B	X1,X2	28	dc	160	29 2/	.25	18	19.5	22.5	7.0	1.5	20	10	2	---	---	---
1C	X1,X2	115	50/ 60	N/A	122	.06	95	100	108	40	5.0	25	50	2	---	---	---
2C	X1,X2	115	50/ 60	N/A	122	.06	95	100	108	40	5.0	25	50	2	---	---	---
1D	X1,X2	28	dc	160	29 2/	.25	18	19.5	22.5	7.0	1.5	20	10	2	---	---	---
2D	X1,X2	28	dc	160	29 2/	.25	18	19.5	22.5	7.0	1.5	20	10	2	---	---	---

1/ Caution: Use of any coil voltage less than nominal coil voltage will compromise the operation of the relay.

2/ Maximum coil voltage shall be +32 V dc when maximum ambient temperature does not exceed 85°C.

3/ Over the temperature range.

4/ With nominal coil voltage.

5/ From nominal coil voltage.

MS27418K
w/AMENDMENT 1

TABLE III. Rated contact load (amperes per pole) (case grounded).

Type of load	Life operating cycles x 10 ³	28 V dc				115 V ac, 1 phase				115/200 V ac, 3 phase <u>1/</u>				See appropriate notes
		Main		Aux		Main		Aux		Main		Aux		
		NO	NC	NO	NC	400 Hz	50/60 Hz	400 Hz	60 Hz	400 Hz	50/60 Hz	400 Hz	60 Hz	
Resistive	50	25				25	25			25	25			
Inductive	10					25	25			25	25			<u>2/</u>
Inductive	10	15												
Motor	50	20				20	12			20	12			
Lamp	50	10				10	10			10	10			
Transfer load														<u>3/</u>
Mechanical life reduced current	200	6.3				6.3	6.3			6.3	6.3			
Mixed loads	Applicable per specification													

1/ Absence of value indicates relay is not rated for 3 phase applications.

2/ 0.7 pF, inductive.

3/ Transfer load indicates relay is suitable for transfer between unsynchronized ac power supplies at rating indicated.

Environmental characteristics:

Temperature range: -70°C to +125°C.

Maximum altitude rating: 80,000 feet.

Shock g-level: 50 g's.

Duration: 11 ms.

Max duration contact opening: 2 ms.

Vibration - sinusoidal:

Operating

G-level 10 g's.

Frequency range 5 - 1,000 Hz.

Non-operation.

G-level: 15 g's.

Frequency range: 20 to 2,000 Hz.

Acceleration 10 g's.

MS27418K
w/AMENDMENT 1

Electrical characteristics:

Insulation resistance, initial: 100 megohms.

After life or environmental tests: 50 megohms.

Dielectric strength (sea level):

	<u>Initial</u>	<u>After life tests</u>
Coil to case	1,250 V rms	1,000 V rms
Aux contacts	N/A	N/A
All other points	1,500 V rms	1,125 V rms

Dielectric strength (altitude):

Coil to case	N/A	<u>80,000 ft</u> 500 V rms
Aux contacts	N/A	
All other points	N/A	500 V rms

Maximum contact drop initial: 0.150 volt.

After life test: 0.175 volt.

Overload current: 80 amperes dc,
120 amperes ac.

Rupture current: 100 amperes dc,
150 amperes ac.

Duty rating: Continuous.

RFI specification: MIL-STD-461.
(applicable to coil circuits of ac operated relays)

Conformance inspection.

Group B and group C testing are not required. The manufacturer shall notify the qualifying activity in the event of any design or construction changes, and shall impose additional testing requirements as necessary.

Qualification by similarity: See MIL-PRF-6106.

NOTES

Referenced documents. In addition to MIL-PRF-6106, this document references the following:

MIL-STD-461
SAE-AS25036

The margins of this specification are marked with vertical lines to indicate modifications generated by this amendment. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations.

MS27418K
w/AMENDMENT 1

Custodians:

Navy - AS
Air Force - 11
DLA - CC

Preparing activity:

DLA - CC

(Project 5945-1275)

Review activities:

Air Force - 99

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using ASSIST Online database at <http://www.dodssp.daps.mil>.